identity, and is subject to the requirements for label declaration of ingredients for sweet chocolate in §163.123, except that:

- (1) In the preparation of the product, cocoa or a mixture of cocoa and chocolate liquor is used in such quantity that the finished food contains not less than 6.8 percent by weight of nonfat cacao solids, calculated on a moisture-free basis;
- (2) One or more optional ingredients specified in paragraph (b) of this section are used; and
- (3) The requirement in §163.123(a)(2) limiting the total milk solids content to less than 12 percent by weight does not apply.
- (b) Optional ingredients. (1) Breakfast cocoa, cocoa, lowfat cocoa;
 - (2) Chocolate liquor;
- (3) Safe and suitable vegetable derived fats, oils, and stearins other than cacao fat. The fats, oils, and stearins may be hydrogenated;
- (4) Safe and suitable dairy-derived ingredients; and
- (5) Safe and suitable bulking agents, formulation aids, humectants, and texturizers.
- (c) Nomenclature. The name of the food is "sweet cocoa and vegetable fat coating". Alternatively, the common or usual name of the vegetable derived fat ingredient may be used in the name of the food, e.g., "sweet cocoa and oil coating", the blank being filled in with the common or usual name of the specific vegetable fat used.

§163.153 Sweet chocolate and vegetable fat coating.

(a) Description. Sweet chocolate and vegetable fat coating is the food that conforms to the definition and standard of identity, and is subject to the requirements for label declaration of ingredients for sweet chocolate in §163.123, except that one or more optional ingredients specified in paragraph (b) of this section are used. Compliance with the requirement in §163.123(a)(2) limiting the total milk solids content to less than 12 percent by weight shall be calculated by including only those dairy ingredients referred to in §163.123(b)(4), exclusive of any added sweetener or other dairy-derived ingredient that is added beyond

that amount that is normally present in the specified dairy ingredient.

- (b) Optional ingredients. (1) Safe and suitable vegetable derived fats, oils, and stearins other than cacao fat. The fats, oils, and stearins may be hydrogenated:
- (2) Safe and suitable dairy-derived ingredients; and
- (3) Safe and suitable bulking agents, formulation aids, humectants, and texturizers.
- (c) Nomenclature. The name of the food is "sweet chocolate and vegetable fat coating". Alternatively, the common or usual name of the vegetable derived fat ingredient may be used in the name of the food, e.g., "sweet chocolate and _____ oil coating", the blank being filled in with the common or usual name of the specific vegetable fat used.

§ 163.155 Milk chocolate and vegetable fat coating.

- (a) Description. Milk chocolate and vegetable fat coating is the food that conforms to the standard of identity, and is subject to the requirements for label declaration of ingredients for milk chocolate in §163.130 or skim milk chocolate in §163.140, except that one or more optional ingredients specified in paragraph (b) of this section are used. Compliance with the requirement in §163.130(a)(2) that the product contains not less than 12 percent by weight of nonfat milk solids shall be calculated using only those dairy ingredients referred to in §163.130(b)(4), exclusive of any added sweetener or other dairy-derived ingredient that is added beyond that amount that is normally present in the specified dairy ingre-
- (b) Optional ingredients. (1) Safe and suitable vegetable derived oils, fats, and stearins other than cacao fat. The oils, fats, and stearins may be hydrogenated:
- (2) Safe and suitable dairy-derived ingredients; and
- (3) Safe and suitable bulking agents, formulation aids, humectants, and texturizers.
- (c) Nomenclature. The name of the food is "milk chocolate and vegetable fat coating" or "skim milk chocolate